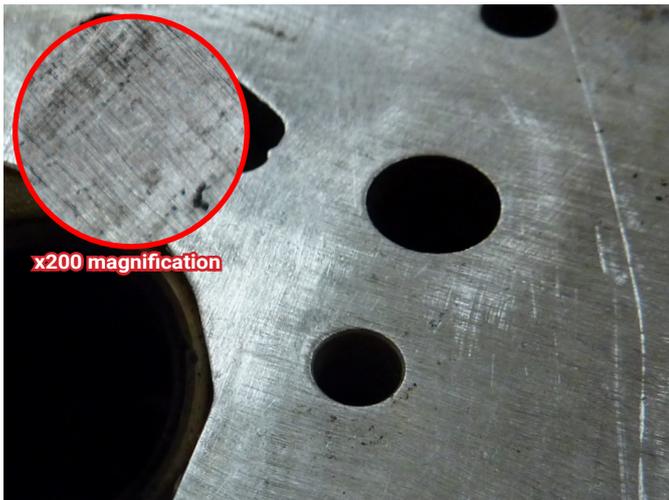


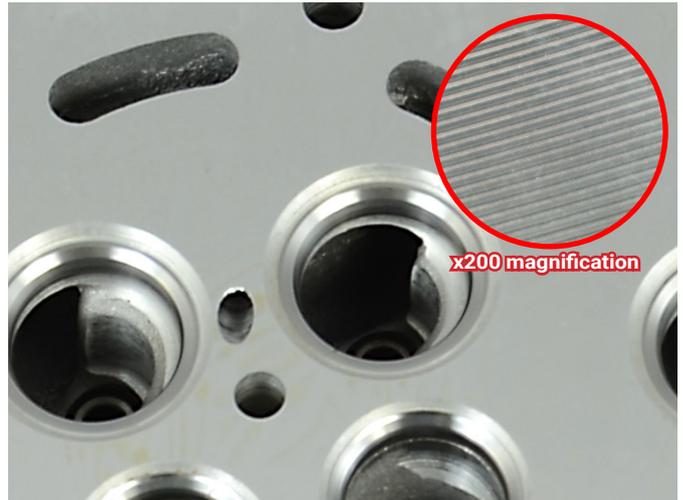
Technical Advice

Head Surface Finish

Before fitting a replacement head gasket



X Incorrect



✓ Correct

Ensure the cylinder head and engine block surfaces have been checked, ensuring level sealing surfaces.

Maximum values: Roughness <math><15\mu\text{m}</math> & Distortion <math><0.03\text{mm}</math> per 100mm

Head and block surface must be free from debris and corrosion, particularly around the cooling system passage ways.

The cylinder head bolt threads in the cylinder block must be cleaned with a thread tap and new head bolts used if specified.

Do not use any additional sealing compound.

All gaskets must be fitted dry.



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