

### Technical changes to the exhaust manifold, new EGR pipe and heat shield ?

#### Introduction:

The vehicle manufacturer has made an extensive change to the exhaust manifold of the turbocharger at the flange of the EGR pipe. It is exclusively produced the new variant of the turbocharger.

#### Note:

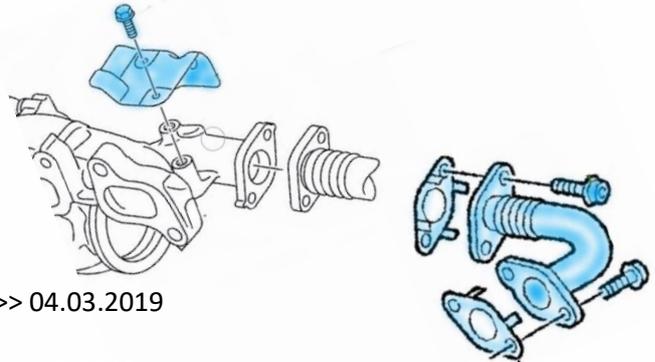
Until 12.08.2018 the old version of the turbocharger 04L 253020 G / 830 324-xxxx was installed in the vehicles. The production of this design was discontinued.

If the turbocharger needs to be replaced here, only the new variant 04L 253 014 H / 873732-5001S is available. The following instructions must be observed here.

#### Instructions:

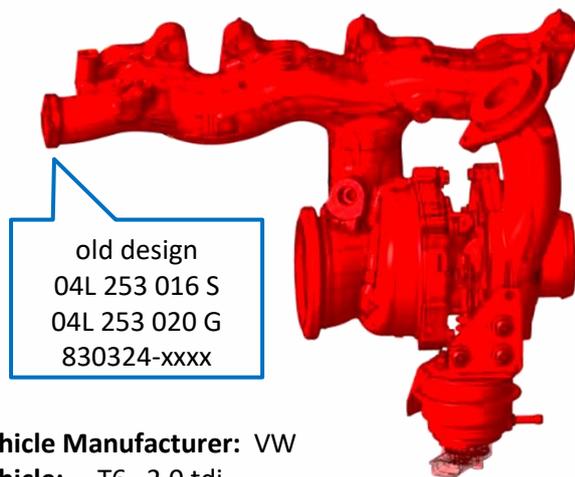
If the version marked in red has to be replaced, the following components are required by the vehicle manufacturer:

2x	106 884 02	screw M6x8
1x	03N 145 811 B	heatshield
2x	03L 131 547 P	gasket
2x	N 910 461 01	screw M8x22
2x	N 910 268 02	screw M8x20

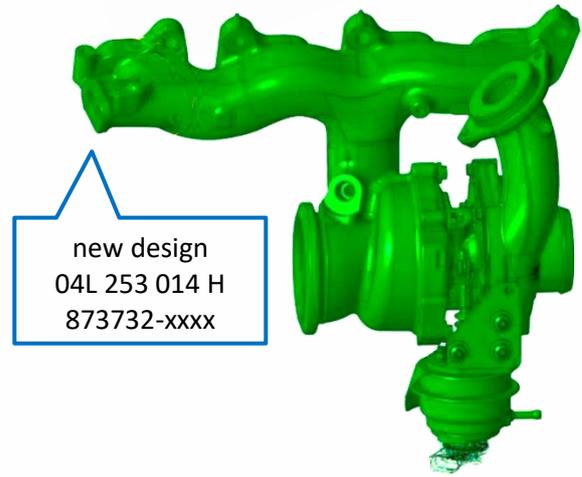


#### Achtung:

1x	04L 131 521 AK	EGR connecting pipe >> 04.03.2019
	or	
1x	04L 131 521 BF	EGR-connecting pipe 04.03.2019 >>



old design  
04L 253 016 S  
04L 253 020 G  
830324-xxxx



new design  
04L 253 014 H  
873732-xxxx

**Vehicle Manufacturer:** VW

**Vehicle:** T6 2.0 tdi

**Engine code:** CXGA, CXGB

**Validity:** This service information is valid for renewing the turbocharger with

**BTS reference:** T916991 **BTS-Service-Set-Nr:**

**OE-no.:** 04L 253 016 S, 04L253020G, 04L253014H

**Manufacturer part no.:** 830324-5004S, 873732-5001S

Please note: OE-references are only for means of comparison. The content of this Service Information is non-binding and is only for informational purposes. The manufacturer specifications have to be adhered to.