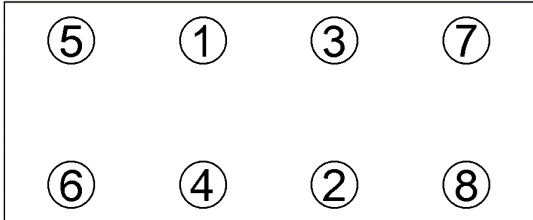


|                                                                                                                                                                                                                   |                                             |                                                                                   |                                                         |                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------|-----------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                                          |                                             |                                                                                   | <b>287.777</b>                                          |  |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                                                  |                                             |                                                                                   | passend für / suitable for<br>adaptable à / adaptable a |                                                                                   |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                                       |                                             |                                                                                   |                                                         |                                                                                   |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                                                     |                                             |                                                                                   |                                                         |                                                                                   |
|                                                                                                                                                                                                                   |                                             |                                                                                   | <b>Ford</b>                                             | <b>Das Original</b>                                                               |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                                                    |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete           |                                                         |                                                                                   |
| <div><div>A</div></div> <div><div>B</div></div> |                                             |  |                                                         |                                                                                   |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                                                   |                                             |                                                                                   |                                                         |                                                                                   |
| * 40 - 55 Nm<br>50 - 70 Nm<br>● 20 min<br>73 - 83 Nm<br>★ 15 min<br>95 - 115 Nm                                                                                                                                   |                                             | B<br>* 35 - 40 Nm<br>70 - 75 Nm<br>● 5 min<br>► 90°                               |                                                         |                                                                                   |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                                       |                                             |                                                                                   |                                                         |                                                                                   |
| ✱                                                                                                                                                                                                                 | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                       | utiliser des vis neuves                                 | emplar tornillos nuevos                                                           |
| ★                                                                                                                                                                                                                 | Warmlauf (80°C)                             | warm up time (80°C)                                                               | chauffage (80°C)                                        | calentamiento (80°C)                                                              |
| ☐                                                                                                                                                                                                                 | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                      | deserrer et serrer vis par vis                          | aflojar y apretar tornillo a tornillo                                             |
| ●                                                                                                                                                                                                                 | Setzzeit                                    | relaxation time                                                                   | durée de tassement                                      | tiempo de espera                                                                  |
| ►                                                                                                                                                                                                                 | Drehwinkel                                  | torque angle                                                                      | angle de serrage                                        | ángulo de giro                                                                    |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                                                                                    |                                             |                                                                                   |                                                         |                                                                                   |
| 95 mm Ø, rechts/right                                                                                                                                                                                             |                                             |                                                                                   |                                                         |                                                                                   |
| 2,8 Ltr. V6, 99/110/118 kW (135/150/160 PS)                                                                                                                                                                       |                                             |                                                                                   |                                                         |                                                                                   |
| Capri, Capri (USA) 1973>,<br>Pinto(USA) 1974>1978,<br>Granada ab 08/1977>, Sierra ab 09/1983>                                                                                                                     |                                             |                                                                                   |                                                         |                                                                                   |
| 2,8 Ltr. V6 EFI, 110 kW (150 PS)                                                                                                                                                                                  |                                             |                                                                                   |                                                         |                                                                                   |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                                                    |                                             |                                                                                   | <b>*287.777*</b>                                        |                                                                                   |