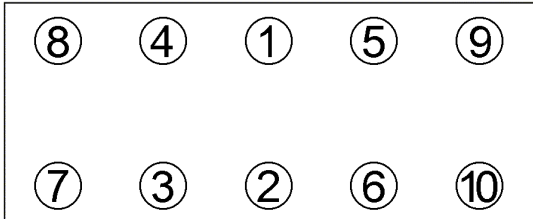


|                                                                                                                                                                                                      |                                                |                                                                                                      |                                                                                                   |                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                             |                                                | <b>218.890</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><b>Citroën, Peugeot</b> | <br>Das Original |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                                     |                                                |                                                                                                      |                                                                                                   |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                          |                                                |                                                                                                      |                                                                                                   |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                                        |                                                |                                                                                                      |                                                                                                   |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                                       |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                              |                                                                                                   |                                          |
| <br><br>758.300<br>M 10 x 175,5                                                                                     |                                                |                     |                                                                                                   |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                                      | * 20 Nm<br>➤ 120°<br>➤ 120°                    |                                                                                                      |                                                                                                   |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                          |                                                |                                                                                                      |                                                                                                   |                                          |
| ✱                                                                                                                                                                                                    | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                                       | utiliser des vis<br>neuves                                                                        | emplar tornillos nuevos                  |
| ★                                                                                                                                                                                                    | Warmlauf (80°C)                                | warm up time (80°C)                                                                                  | chauffage (80°C)                                                                                  | calentamiento (80°C)                     |
| □                                                                                                                                                                                                    | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                                      | deserrer et serrer<br>vis par vis                                                                 | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                                                                                                    | Setzzeit                                       | relaxation time                                                                                      | durée de tassement                                                                                | tiempo de espera                         |
| ➤                                                                                                                                                                                                    | Drehwinkel                                     | torque angle                                                                                         | angle de serrage                                                                                  | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>✱ 1,37 mm, Ø 79,7 mm<br><br>Mot.: TU5JP, TU5J2, NFT, NFV, NFW, NFY, NFZ<br>1,6 Ltr. 65-76 kW<br><br>Saxo, Xsara, 106, 206, 306 |                                                |                                                                                                      |                                                                                                   |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                                       |                                                | <b>*218.890*</b>                                                                                     |                                                                                                   |                                          |