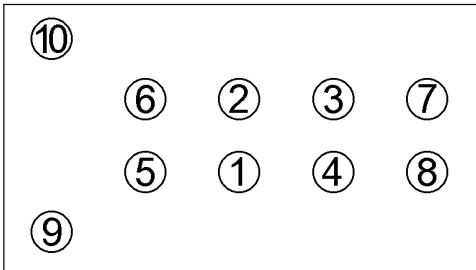


|                                                                                                                                                                                            |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                   |                                                                                                                                           | <b>050.930</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Opel</b>                                | <br><b>Das Original</b>                                                                                                                                                           |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                           |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                              |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                             |                                                                                                                                           | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                     |                                                                                                                                                                                                                                                                    |
| <br><br>125.920<br>M8x1,25x119                                                                            |                                                                                                                                           |                                            |                                                                                                                                                                                                                                                                    |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                            | *<br>➤<br>➤<br>➤                                                                                                                          | 25 Nm<br>60°<br>60°<br>60°                                                                                                  |                                                                                                                                                                                                                                                                    |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| *<br>★<br>☐<br>●<br>➤                                                                                                                                                                      | neue Zylinderkopf-<br>schrauben verwenden<br>Wärmelauf (80°C)<br>Schrauben einzeln lösen<br>und wieder anziehen<br>Setzzeit<br>Drehwinkel | use new cylinder<br>head bolts<br>warm up time (80°C)<br>loosen and tighten<br>each bolt<br>relaxation time<br>torque angle | utiliser des vis<br>neuves<br>chauffage (80°C)<br>deserrer et serrer<br>vis par vis<br>durée de tassement<br>angle de serrage<br>emplar tornillos nuevos<br>calentamiento (80°C)<br>aflojar y apretar<br>tornillo a tornillo<br>tiempo de espera<br>ángulo de giro |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>✚ 0,32 mm, Ø 73,9 mm<br><br>Mot.: Z10XEP 1.0 ltr., 44 KW (60PS)<br><br>Corsa C 2001➔<br>Corsa D 2007➔<br>Agila 2000➔ |                                                                                                                                           |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                             |                                                                                                                                           | <b>*050.930*</b>                                                                                                            |                                                                                                                                                                                                                                                                    |